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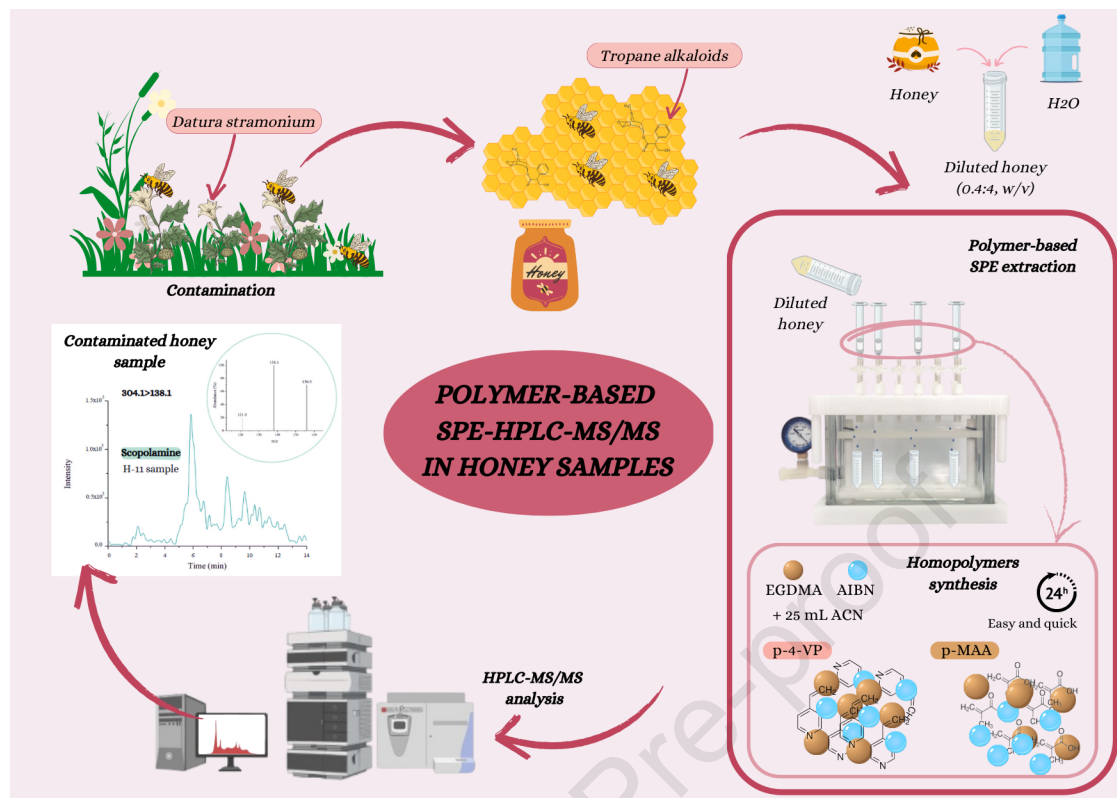
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1 **Determination of atropine and scopolamine in honey using a**
2 **miniaturized polymer-based solid-phase extraction protocol**
3 **prior to the analysis by HPLC-MS/MS**

4
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ABSTRACT

26 Two homopolymers have been prepared employing methacrylic acid and 4-vinylpyridine
27 as functional monomers (p-MAA, p-4-VP) through an easy and quick precipitation
28 polymerization method for application as sorbents in solid-phase extraction (SPE) to
29 determine atropine and scopolamine in honey. The optimized SPE conditions were as
30 follows: 25 mg of p-MAA, 4 mL of sample loading volume (diluted honey 1:10 with
31 water), 4 mL of elution solvent (methanol/water with 1 % formic acid, 80/20, v/v). The
32 extracts were analyzed by HPLC-MS/MS. The cartridges were reusable for forty cycles
33 demonstrating an environmentally friendly approach. The methodology was validated in
34 terms of linearity, accuracy, precision, selectivity, matrix effect and sensibility,
35 highlighting the absence of matrix effect. The miniaturized polymer-based SPE was
36 successfully applied to fifteen honeys, showing concentrations up to 7.23 ng/g in the most
37 contaminated honey. All quantified honey samples (5 in total) were of multifloral type.

38

39 **Keywords:** tropane alkaloids; atropine; scopolamine; honey samples; solid-phase
40 extraction; HPLC-MS/MS; polymer; food safety

41

42 1. INTRODUCTION

43 In recent years, food safety has gained increasing attention, and this quality parameter
44 can be threatened by the presence of environmental contaminants, drugs, natural toxins,
45 biological contaminants, or the improper use of additives in food. Specifically, natural
46 toxins belong to a group of chemicals synthesized by living organisms such as animals or
47 plants. These substances suppose a risk to humans when they are ingested and therefore
48 require careful consideration in food safety assessments. The family of natural toxins
49 includes tropane alkaloids (TAs), which constitute a group of over 200 compounds
50 produced as secondary metabolites by a wide variety of plant families such as Solanaceae,
51 Brassicaceae, Convolvulaceae, and Erythroxylaceae. The two most representative
52 compounds in this group are atropine and scopolamine, and some of the foods susceptible
53 to containing these toxics are cereals (millet, sorghum, buckwheat), teas, and herbal
54 infusions, among others [1]. TAs can be introduced into the food chain through various
55 pathways, including cross-contamination with TA-producing plants, horizontal transfer
56 through the soil, or transfer facilitated by certain insects such as bees [2,3]. The ingestion
57 of these toxins can lead to toxic effects on the peripheral nervous system, such as
58 mydriasis, dry mouth, tachycardia, or urinary retention. Additionally, these toxins can
59 induce effects on the central nervous system, including delirium, hallucinations, muscle
60 spasms, and, in extreme cases, can result in death [4]. For these reasons, TAs are regulated
61 to ensure the monitoring and control of these toxins in specific foods such as cereals, baby
62 food, and herbal infusions [5]. Although most studies focus on analyzing TAs in plant-
63 based foods, it is necessary to investigate animal-based foods as well. Some of these
64 products, such as meat or milk, may contain TAs due to the consumption of feeds
65 contaminated with these toxins by animals [6]. Furthermore, honey is an animal product
66 that generates interest due to the beneficial compounds that it contains, but it is important

67 be aware of the contaminants that may be present in this product [7]. For example, TAs
68 could be found in all parts of different TA-producing plants, such as leaves, seeds, roots
69 and flowers. These toxins have been detected in the floral nectar and pollen of various
70 species, and therefore, they can be present in honey [8,9]. However, as these compounds
71 are not currently regulated in honey and to ensure the health of the population, especially
72 honey consumers, it is necessary to develop sensitive, selective, and sustainable
73 methodologies that allow for the determination of these toxins. Actually, the current trend
74 focuses on the development of “greener” methodologies and analyst now consider the
75 environmental impact produced by method development, aiming to replace polluting
76 methodologies with more sustainable alternatives [10,11]. In line with this concept, the
77 field of Green Analytical Chemistry (GAC) has emerged, and analytical chemists also
78 considered that their procedures should be as sustainable as possible. Twelve principles
79 have been proposed based on the direct analysis of the sample without pretreatment, the
80 miniaturization and automatization of processes, and the use of non-toxic reagents to
81 ensure operator safety, among other factors [12]. Nowak et al. (2021) introduced the
82 concept of White Analytical Chemistry (WAC), which integrates the principles of GAC
83 with the idea that a method must also be useful and effective [13]. While the concept of
84 eliminating the sample preparation stage, as proposed by the authors, may be ideal, it is
85 often impractical in many cases due to the complexity of certain samples, such as foods,
86 and the low concentrations at which certain analytes are present. Sample preparation
87 remains a crucial step in analytical chemistry, and current trends involve the development
88 of methods with fewer steps, shorter analysis times, miniaturization and automatization
89 of processes and, the synthesis of new materials for their application as sorbents instead
90 of conventional extraction procedures. These aspects are all encompassed under the term
91 Green Sample Preparation (GSP) [14].

92 Solid phase extraction (SPE) is a widely used technique for sample preparation due to its
93 simplicity and flexibility [15,16]. New materials employed as sorbents for SPE can be
94 useful in the sample preparation step for the selective recognition of the analyte to be
95 determined. Some of these materials include the polymeric-based materials, silica-based
96 materials, or the magnetic nanoparticles [17,18,19]. They are employed due to their
97 advanced physicochemical properties, which contribute to increase the selectivity and
98 sensitivity in analytical methods [20]. Polymeric-based materials are extensively utilized
99 as sorbents due to their porosity, high selectivity, reusability, chemical resistance against
100 acids and bases, and the possibility of being functionalized, coupled with mechanical
101 strength and these materials have been applied over the years and this field is continuously
102 expanding. They can be used for numerous applications, including the extraction of
103 certain compounds in environmental, food or biological samples, and commercial
104 polymers or homemade polymers can be applied [21,22,23,24]. Polymeric-based
105 materials can be synthesized through a diversity of routes, such as bulk polymerization,
106 which was the primary approach. However, this route often results in irregular particle
107 sizes, as the material needs to be ground before the synthesis procedure. Polymers
108 produced using the precipitation method, on the other hand, have a regular diameter,
109 providing an advantage over those synthesized through bulk polymerization [25].
110 Regarding the classification of the polymers, if the polymerization is carried out using
111 only one type of monomer, the resulting polymer is referred as a homopolymer.
112 Conversely, if the polymerization involves more than one type of monomer, the material
113 is referred to as a copolymer [26]. Methacrylic acid (MAA) is one of the most commonly
114 used monomers for polymerization due to its functionality, flexibility, durability,
115 robustness, and excellent binding efficacy with a wide variety of compounds.
116 Additionally, 4-vinylpyridine (4-VP) is widely employed as polymeric sorbent in

117 numerous applications [27,28]. These characteristics make polymers a promising
118 alternative for use as sorbents in SPE.
119 Currently, only five studies have been conducted with the objective of developing
120 methods to analyze TAs in honey samples [8,9,29,30,31]. For the extraction of the TAs
121 and the purification of the sample, authors used methodologies based on SPE and
122 QuEChERS (Quick, Easy, Cheap, Effective, Rugged, and Safe) or a simple solid-liquid
123 extraction with methanol and formic acid without purification step. With all this in mind,
124 the aim of this study was to synthesize a simple and efficient polymer-based material as
125 sorbent for SPE to extract atropine and scopolamine in honey prior to their analysis by
126 HPLC-MS/MS, which allowed the development of a sustainable methodology that
127 involved the use of the minimum amount of sorbent and its reuse.

128 **2. MATERIALS AND METHODS**

129 **2.1. Solvents, materials and standard solutions**

130 Scopolamine hydrobromide ($\geq 98\%$) and atropine ($\geq 99\%$) were purchased from Sigma-
131 Aldrich (St. Louis, MO, USA). Standard solution of the analytes (1000 mg/L) were
132 prepared in amber vials by diluting 1 mg of each one in 1 mL of methanol (MeOH). A
133 solution containing the two analytes (1 mg/L) was prepared in MeOH by appropriate
134 dilution of the standard solution. All of them were stored at $-18\text{ }^{\circ}\text{C}$ in darkness.

135 MeOH LC-MS grade and ACN LC-MS grade were acquired from Scharlab (Barcelona,
136 Spain). A Millipore Milli-Q system (Billerica, MA, USA) was used to obtain ultrapure
137 water (H_2O) ($18.2\text{ M}\Omega\text{ cm}$). Formic acid (FA) LC-MS grade was purchased from Fischer
138 Scientific (Loughborough, UK). Nylon syringe filters ($0.45\text{ }\mu\text{m}$, 0.23 mm) were acquired
139 from Mervilab (Madrid, Spain), empty SPE cartridges (3 mL) and polyethylene frits were
140 purchased from Scharlab (Barcelona, Spain).

141 4-Vinylpyridine (4-VP, 95 %) was acquired from Acros Organics at it was stored at less
142 than -15°C. Methacrylic acid (MAA, 99 %) was purchased from Sigma Aldrich. 2,2-
143 azobis(2-methylpropionitrile) (AIBN, 96 %) were acquired from Sigma Aldrich and
144 ethylene dimethacrylate (EGDMA, 98 %) were purchased from Acros Organics and they
145 were stored at 4 °C.

146 **2.2. Synthesis of the polymers**

147 Two different homopolymers were synthesized: the first containing 4-VP (denoted as p-
148 4-VP), and the other one containing MAA (denoted as p-MAA) as functional monomers.
149 Initially, 6 mmol of each functional monomer were dissolved in 25 mL of ACN. The
150 mixture was uniformly dispersed with sonication for 2 minutes, followed by an incubation
151 period of 30 minutes at room temperature. Then, 45 mg of AIBN (initiator of the
152 polymerization) and 20 mmol of EGDMA (cross-linker) were added to the mixture, and
153 it was sonicated for another 2 minutes. Subsequently, it was bubbled with nitrogen for 7
154 minutes to remove the oxygen present in the solution. Finally, the polymerization was
155 carried out at 60 °C for 24 hours in a silicon bath with stirring (350 rpm). The obtained
156 solid polymer was washed with acetone, followed by a drying period at 40 °C for 12
157 hours.

158 **2.3. Characterization of the polymers**

159 The polymers were characterized through a scanning electron microscope study, the
160 determination of the nitrogen gas adsorption-desorption isotherms, and X-ray diffraction.
161 The surface morphology was examined by a Scanning Electron Microscope (SEM) EM-
162 30AX Plus COXEM from JASCO (COXEM, Korea). Before SEM analysis, the samples
163 were coated with Au using a SPT-20 sputter coater. The samples were mounted in a metal
164 stub using a sticky carbon disc and they were coated with 50 nm of gold for 300 s at 50
165 mA. The prepared samples were then observed under SEM at an accelerated voltage of

166 20 kV and a magnification between 70 and 100,000 times. Measurements of isotherms
167 were carried out using a Micrometrics analyser (ASAP 2020, Micrometrics, Norcross,
168 Georgia, USA). The method selected to calculate the surface specific area was the
169 Brunauer-Emmett-Teller (S_{BET}) and the method used to obtain the pore size distribution
170 was the Baret-Joyner-Halenda (BJH). Previously to this analysis, 0.2 g of material was
171 dried under vacuum. Characterization X-ray diffraction (XRD) patterns of the polymers
172 were obtained on a Philips Diffractometer model PW3040/00 X'Pert MPD/MRDat 45 kV
173 and 40 mA, using Cu $K\alpha$ radiation ($\alpha = 1.5418^\circ \text{A}$).

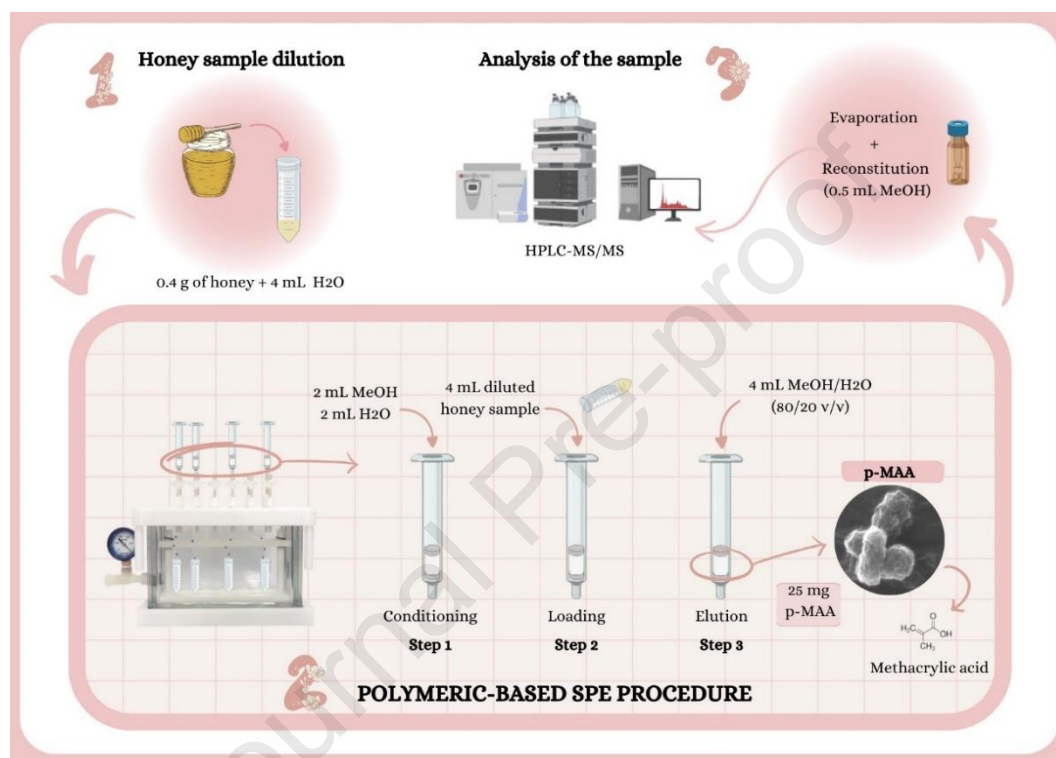
174 **2.4. Honey samples**

175 Fifteen honey samples were analysed, ten of them were purchased from local markets,
176 and the others were directly obtained from honeycombs in different farms of Spain. Ten
177 of these samples were multifloral type, and the other five samples were monofloral
178 honeys including rosemary, sunflower, eucalyptus and orange blossom (see Table S1).
179 The samples had different origin countries such as Spain, Ukraine, Bulgaria, Brazil,
180 China, Argentina, Cuba and Uruguay.

181 **2.5. Optimized sample preparation procedure**

182 0.4 g of homogeneous honey (± 0.0001 g) was weighed, and it was dissolved with 4 mL
183 of H_2O . This mixture was stirred for 5 minutes at room temperature to obtain a
184 homogeneous solution of the sample. To carry out the purification, a polymer-based SPE
185 procedure was optimized. For this, different studies were carried out to determine the
186 optimized conditions of the extraction procedure, such as the type and amount of sorbent,
187 the loading and elution solvent, and their volumes. The optimized protocol can be
188 summarized as follows: 25 mg of p-MAA were packed between two frits into 3 mL empty
189 SPE cartridge, which was disposed on a Supelco Visiprep SPE vacuum manifold 12 port
190 model (Sigma Aldrich, St. Louis, MO, USA) connected to a vacuum pump at 10 psi. The

191 SPE sorbent was conditioned with 2 mL of MeOH, followed by 2 mL of H₂O. Then, the
 192 diluted honey sample was loaded, and 4 mL of MeOH/H₂O (1 % FA) 80/20 (v/v) were
 193 used as elution solvent. The eluate was evaporated in a vacuum line, reconstituted in 0.5
 194 mL of MeOH, so a preconcentration factor of 8 was obtained. Finally, it was filtered using
 195 a 0.45 µm nylon filter before the HPLC-MS/MS analysis (Figure 1).



196

197

Figure 1. Polymer-based SPE-HPLC-MS/MS developed methodology.

198 2.6. HPLC-MS/MS analysis

199 The purified extracts were analysed by an HPLC system coupled to a triple quadrupole
 200 (QqQ) tandem mass spectrometer detector (1200/1200 LC-MS/MS, Varian, Ibérica,
 201 Madrid, Spain) with a data acquisition system MS Workstation (version 6.3). The HPLC
 202 contained two modules (Prostar 210/215), an autosampler with a 100 µL loop (Prostar
 203 410) and a column heater section. The chromatographic separation was performed at 30
 204 °C using a reverse C18 Kromaphase 100 column (150 mm × 2.0 mm, 3.5 µm particle
 205 size) coupled to a C18 Kromaphase guard column (10 mm × 4.0 mm, 5 µm particle size)
 206 that were purchased from Scharlab (Barcelona, Spain). The separation was carried out

207 following the method developed by González-Gómez et al. (2021) using a mobile phase
208 gradient elution with ACN with 0.1 % of FA (solvent A) and H₂O with 0.1 % of FA
209 (solvent B) as follows: the gradient starts with 90 % of B, from 90 to 30 % in 10 min,
210 from 30 to 90 % in 1 min and finally 90 % for 4 min constituting a total run time of 15
211 min with a flow rate of 0.25 mL/min and the injection volume was 10 µL [32].

212 The parameters used for the mass spectrometry detection were set as follows: electrospray
213 ionization interface (ESI) in positive ion mode, the ion spray voltage age was 5000 V for
214 capillary and 600 V for shield, the drying gas (N₂) was at 22 psi (350 °C), the nebulizer
215 gas (N₂) pressure was at 58 psi and a voltage of 1480 V, and the collision gas (Ar) was at
216 1.9 mTorr. Multiple reaction monitoring (MRM) scan mode was used for the analytes
217 (scan width 0.7, mass peak width Q₁ 2.5; Q₃ 2.5) and the mass spectrum parameters were
218 obtained by direct infusion of individual standard solution of the scopolamine and the
219 atropine (10 mg/L) with a flow rate of 20 µL/min. For atropine the precursor ion was
220 290.1 m/z, and the products ions were 124.1, 93.0 and 90.9 m/z with a collision energy
221 of 20.5, 29.0 and 34.0 V, respectively and the product ion selected for the quantification
222 was 124.1 m/z. For scopolamine the precursor ion was 304.1 m/z, and the products ions
223 were 156.0, 138.1 and 121.0 m/z with a collision energy of 9.5, 12.0 and 16.0 V
224 respectively and the product ion selected for the quantification was 138.1 m/z. Figure S1
225 shows the extracted ion chromatogram (EIC) of a standard solution (10 ng/mL) of
226 atropine (Figure S1a) and scopolamine (Figure S1b) and their mass spectrum.

227 **2.7. Analytical validation of the methodology**

228 The proposed polymer-based SPE-HPLC-MS/MS procedure was validated in terms of
229 accuracy, precision, linearity, selectivity, matrix effect (ME), method detection (MDL)
230 and quantification (MQL) limits. The analytical parameters were evaluated following the
231 recommendations of Guidance SANTE/11312/2021 for pesticides [33]. Three validation

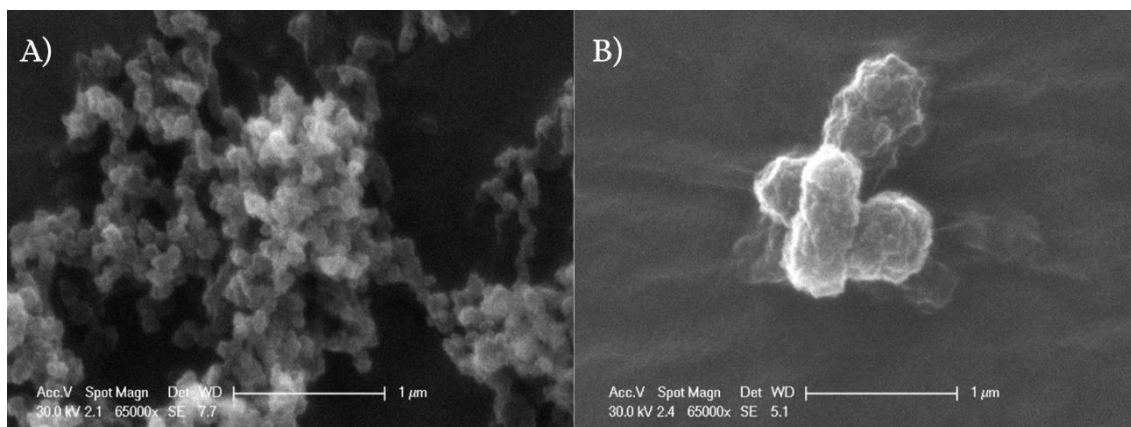
232 levels were selected to evaluate the feasibility of the method. The low level was choose
233 since it corresponds to the minimum concentration capable of quantifying with the
234 method developed (0.5 ng/mL corresponding to 0.625 ng/g for the atropine and 1.5 ng/mL
235 corresponding to 1.875 ng/g for the scopolamine). The intermediate level was selected
236 according to the TAs levels found in honeys previously analyzed by other authors (40
237 ng/mL corresponding to 50 ng/g). For the high level, eight times the intermediate level
238 was chosen (320 ng/mL corresponding to 400 ng/g). The linearity of the method was
239 evaluated by matrix calibration in a range of 0.625 to 400 ng/g for the atropine and 1.875
240 to 400 ng/g for the scopolamine by spiking extracts of a blank honey sample with standard
241 solutions at different concentrations of the target contaminants. According to the
242 validation guide, the linear coefficient of determination (R^2) should be close to 1. On the
243 other hand, a calibration curve with standard solutions was prepared, and ME (%) was
244 estimated as: $(\text{slope matrix-matched}/\text{slope solvent-based calibration}) \times 100$. A percentage
245 lower than 100 % means that the signal of the analyte is suppressed by the matrix, and
246 when is higher than 100 % means a signal enhancement. If the percentage is between 80
247 and 120 %, the ME can be ignored, but otherwise it should be considered for the
248 quantitative measurement of the target analytes. The selectivity is related to the spectra
249 of the sample extracts, and it is considered satisfactory when there is a variation in the ion
250 ratio of less than ± 30 % and if the retention time of the analytes does not vary more than
251 ± 2.5 %. The sensitivity of the method is related to the MDL and the MQL which were
252 calculated based on the signal-to-noise ratios (S/N) provided by the HPLC-MS/MS from
253 the extracted ion chromatograms of the multifloral and monofloral honeys at the low
254 concentration level of the matrix-matched curves. Consequently, the concentration
255 corresponding to a S/N of 3 represented the MDL, while the concentration corresponding
256 to a S/N of 10 denoted the MQL, both expressed in ng of TA per g of honey.

257 The accuracy of the method was evaluated at three levels of concentration in terms of
258 recovery, for which the area obtained by doping a honey sample and subjecting to the
259 extraction process was compared with the area of a simulated sample that was doped after
260 the extraction process previously to the chromatographic analysis. The results were
261 expressed as the recovery obtained from nine samples in different days ($n = 9$) and the
262 percentages must be between 70 % and 120 % according to the selected validation guide.
263 The precision was also evaluated at the same levels of validation (high, intermediate and
264 low) in terms of repeatability (intra-day precision) and reproducibility (inter-day
265 precision). The intra-day precision was evaluated by analysing on the same day six
266 replicate extracts ($n = 6$) of a honey sample (multifloral and monofloral types), while the
267 inter-day precision was evaluated by analysing three replicates honey extracts the sample
268 obtained over three different days ($n = 9$). The results were expressed in terms of relative
269 standard deviation (RSD, %) and the values should be below the 20 %.

270 3. RESULTS AND DISCUSSION

271 3.1. Structural characterization of the polymers

272 The p-MAA and p-4-VP polymers were synthesized quickly and easily, requiring very
273 little volume of solvents. This could be an advantage compared to other more expensive
274 and laborious methods of polymeric synthesis, such as MIPs which requires more time
275 due to the need of mortar and template extraction [34,35]. To determine the morphology
276 of the polymers, SEM images were obtained. Figure 2a and Figure 2b show that the p-4-
277 VP has a quasi-spherical form, while the p-MAA exhibits a sponge-type morphology.



278

279

Figure 2. A) SEM image for the p-4-VP. B) SEM image for the p-MAA.

280

The N₂ adsorption-desorption isotherms for the polymers synthesized are shown in Figure

281

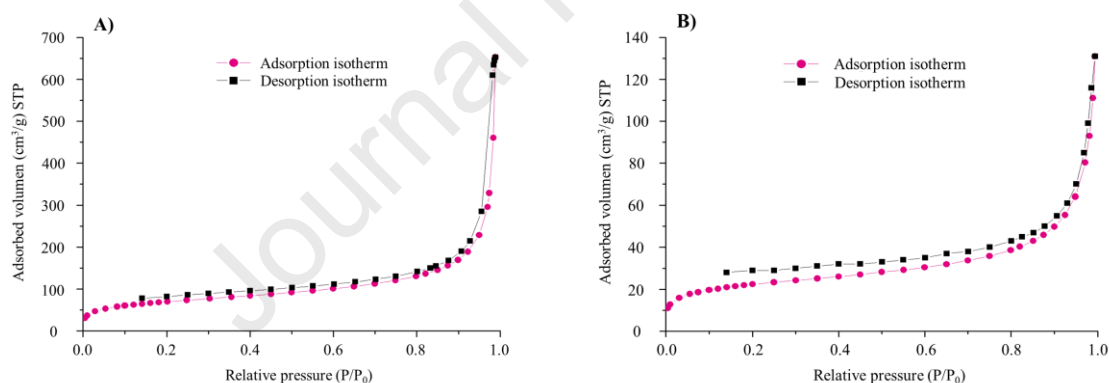
3a and Figure 3b. As can be seen, both showed similar type IV isotherms with a H3

282

hysteresis loop according to the International Union of Pure and Applied Chemistry

283

(IUPAC) classification.



284

285

Figure 3. A) N₂ adsorption-desorption isotherms for the p-4-VP. B) N₂ adsorption-desorption

286

isotherms for the p-MAA.

287

The p-4-VP exhibits a high S_{BET} (252 m²/g) and pore volume (0.97 cm³/g) compared to

288

the p-MAA (80 m²/g and 0.18 cm³/g, respectively) as shown in Table 1. In both polymers,

289

pore sizes were lower than 20 Å indicating that they can be considered microporous

290

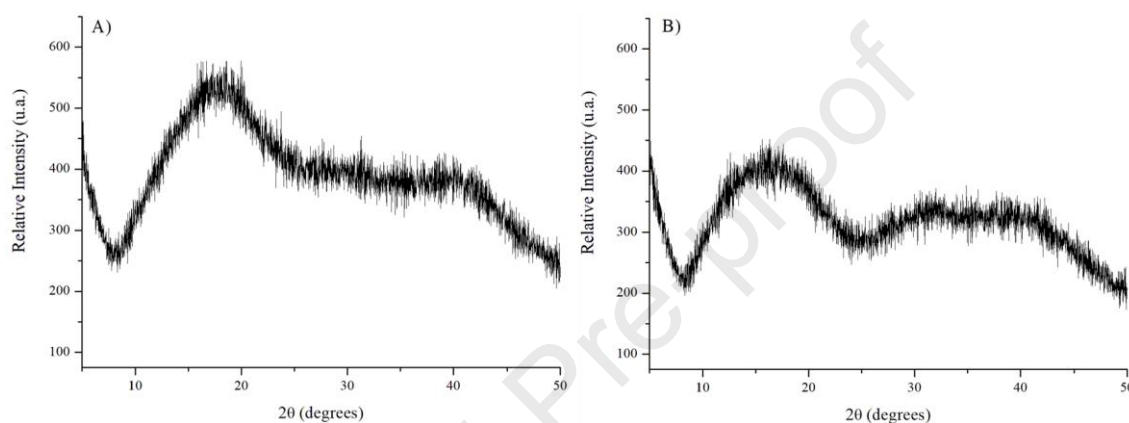
materials.

291

292 **Table 1.** Textural properties and morphology of the synthesized polymers.

| Polymer | S_{BET}^a (m ² /g) | Pore Volume (cm ³ /g) | Pore Size (Å) | Morphology |
|---------|--|----------------------------------|---------------|-----------------|
| p-4-VP | 252 | 0.97 | < 20 | Quasi-spherical |
| p-MAA | 80 | 0.18 | < 20 | Sponge-type |

293 The XRD patterns of the p-4-VP and p-MAA (Figure 4) reveal a broad diffraction peak
 294 at 16° indicating an amorphous structure.



295

296 **Figure 4.** A) XRD of p-4-VP. B) XRD of p-MAA.

297 3.2. Optimization of the polymer-based SPE procedure

298 3.2.1. Study of type and amount of polymers as sorbents in different conditions

299 Initially, the two synthesized polymers (p-MAA and p-4-VP) were employed as sorbent
 300 for SPE process to assess their efficiency in extracting atropine and scopolamine from
 301 honey samples. In terms of interactions between the functional monomers and the target
 302 analytes, p-MAA contains MAA, which possesses hydroxyl groups capable of forming
 303 hydrogen and ionic bonds with the tropane alkaloids. On the other hands, p-4-VP contains
 304 aromatic rings that can interact with the analytes through π - π bonds [36]. Various studies
 305 were conducted with both homemade polymers, using different amounts, to determine
 306 which one yields better results. Additionally, three different loading solvents at varying

307 concentrations levels were tested to assess in which medium occurs higher retention of
 308 the analytes, as shown in Table 2.

309 **Table 2.** Recoveries obtained for atropine and scopolamine after carrying out the SPE process
 310 with 50 and 25 mg of p-MAA or p-4-VP by loading 2 mL of a standard solution (10, 25 and 50
 311 ng/L) in MeOH, ACN and H₂O eluting with 2 mL of MeOH/H₂O (1% FA) 60/40 (v/v).

| Standard solution | Atropine (Recovery, % ± SD) | | | | Scopolamine (Recovery, % ± SD) | | | | |
|-------------------|-----------------------------|---------|---------|-------|--------------------------------|----------|---------|-------|---------|
| | p-MAA | | p-4-VP | | p-MAA | | p-4-VP | | |
| | 50 mg | 25 mg | 50 mg | 25 mg | 50 mg | 25 mg | 50 mg | 25 mg | |
| MeOH | 10 ng/L | 73 ± 1 | 65 ± 1 | - | 56 ± 4 | 75 ± 1 | 55 ± 6 | - | 45 ± 6 |
| | 25 ng/L | 66 ± 5 | 54 ± 8 | - | 45 ± 5 | 64 ± 1 | 52 ± 5 | - | 52 ± 8 |
| | 50 ng/L | 57 ± 7 | 52 ± 6 | - | 56 ± 6 | 56 ± 7 | 44 ± 6 | - | 45 ± 12 |
| ACN | 10 ng/L | 101 ± 3 | 81 ± 8 | - | 81 ± 1 | 97 ± 1 | 91 ± 31 | - | 76 ± 33 |
| | 25 ng/L | 102 ± 8 | 79 ± 1 | - | 80 ± 14 | 92 ± 8 | 75 ± 3 | - | 65 ± 21 |
| | 50 ng/L | 80 ± 6 | 76 ± 7 | - | 78 ± 24 | 72 ± 10 | 76 ± 11 | - | 76 ± 5 |
| H ₂ O | 10 ng/L | 98 ± 7 | 82 ± 2 | - | 85 ± 3 | 112 ± 14 | 97 ± 1 | - | 74 ± 10 |
| | 25 ng/L | 86 ± 6 | 74 ± 12 | - | 78 ± 6 | 80 ± 5 | 88 ± 13 | - | 84 ± 4 |
| | 50 ng/L | 86 ± 5 | 96 ± 10 | - | 81 ± 14 | 96 ± 2 | 102 ± 8 | - | 80 ± 6 |

312 *SD: standard deviation

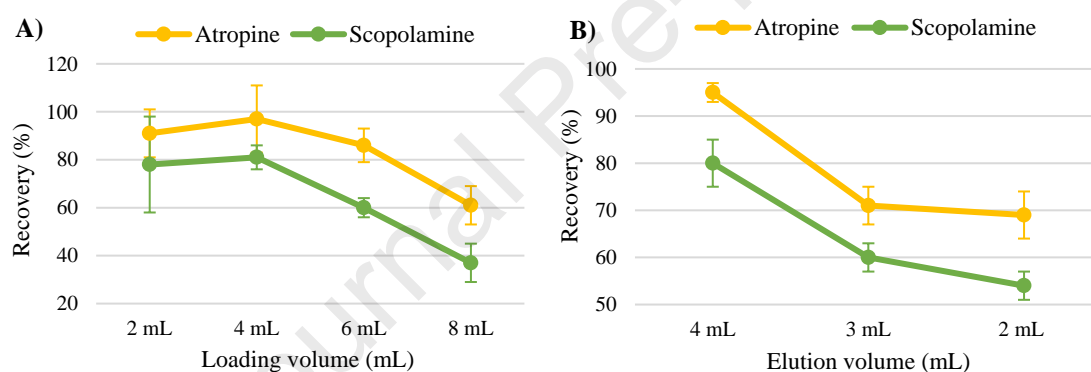
313 To conduct this experiment, SPE empty cartridges were packed with 50 and 25 mg of p-
 314 MAA and p-4-VP. The study involved three concentration levels, by loading 2 mL of
 315 standard solutions containing atropine and scopolamine at concentrations of 10, 25 and
 316 50 ng/mL in H₂O, MeOH and ACN. Subsequently, following a method described in the
 317 literature [37], elution was performed using 2 mL of a MeOH/H₂O (1 % FA) 60/40 (v/v)
 318 solution. In case of p-4-VP, using 50 mg of the polymer resulted in the sorbent adopting
 319 a rubbery texture, preventing the solvent from passing through. When the study was
 320 conducted with 25 mg of material, satisfactory recoveries were achieved for ACN and
 321 H₂O; however, handling proved challenging, leading to difficulties in controlling the
 322 extraction process flow and prolonging assay duration for hours. Due to these issues and

323 the high standard deviation observed in the results with the p-4-VP, this material was
324 excluded from further consideration, and the p-MAA was selected as the optimal choice
325 for the remaining tests. As shown in Table 2, in the case of p-MAA, assays could be
326 carried out with 50 and 25 mg, since this polymer allowed better handling. The results
327 were very similar in both cases, prompting the decision to proceed with the minimum
328 amount of material (25 mg) for subsequent studies. Comparing the three solvents tested,
329 it was found that MeOH provided the least favorable results, leading to its exclusion from
330 consideration. Finally, additional assays were performed with honey samples to observe
331 the material's behavior under these conditions. Up to this point, the most effective loading
332 solvents were found to be H₂O and ACN. However, following a solubility test with the
333 sample in these two solvents and considering the principles of GSP, ACN was discarded.
334 This decision was influenced by the fact that honey is not soluble in ACN, and it is a less
335 environmentally friendly solvent. Therefore, H₂O was selected as the loading solvent for
336 the subsequently studies. Figure S2 shows the recovery percentages obtained by spiking
337 2 mL of honey at three concentrations levels (10, 25 and 50 ng/mL). For atropine,
338 recoveries ranged between 91 and 109 %, while for scopolamine, percentages fell
339 between 78 and 81 %. As a result, the optimal conditions obtained in the preliminary
340 studies were 25 mg of p-MAA as sorbent for cartridges packaging and H₂O as the loading
341 solvent.

342 3.2.2. *Optimization of loading and elution volume*

343 Subsequently, loading and elution volumes of the SPE process were evaluated trying to
344 preconcentrate the analytes in the sample as much as possible. Different assays were
345 carried out loading 2, 4, 6 and 8 mL of diluted honey sample spiked at a concentration of
346 10 ng/mL with atropine and scopolamine and the analytes were eluted with the same
347 loading volume with a MeOH/H₂O (1 % FA) 60/40 (v/v) solution. Figure 5a shows that

348 the highest recovery percentages were obtained by loading 2 and 4 mL of the diluted
 349 sample. Conversely, for 6 and 8 mL, the recoveries of the SPE process decreased. For this
 350 reason, a sample loading volume of 4 mL was selected, as larger volumes enable the
 351 loading of a greater amount of analyte. On the other hand, an elution volume study was
 352 performed so that, 2, 3 and 4 mL of MeOH/H₂O (1 % FA) 60/40 (v/v) solution was used
 353 to elute the target analytes. As shows Figure 5b, the best results were obtained with 4 mL,
 354 so this elution volume was selected as optimal. This fact can be considered a disadvantage
 355 of the SPE protocol since it is not possible to preconcentrate the extract. For this reason,
 356 the eluate was evaporated and reconstituted in 0.5 mL of MeOH, so a preconcentration
 357 factor of 8 was obtained.

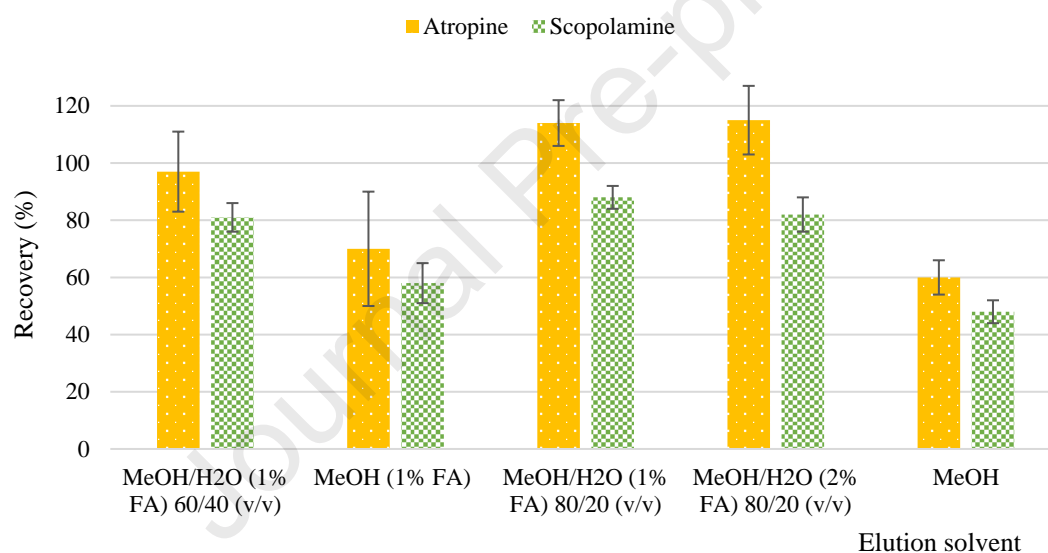


358 **Figure 5. A)** Recoveries obtained for atropine and scopolamine using a honey sample diluted in
 359 H₂O (0.4:4, w/v) spiked with 10 ng/mL of both TAs after carrying out the SPE process with 25
 360 mg of p-MAA at different loading volume, eluting with the same volume as the load volume. **B)**
 361 Recoveries obtained for atropine and scopolamine using a honey sample diluted in H₂O (0.4:4,
 362 w/v) spiked with 10 ng/mL of both TAs after carrying out the SPE process with 25 mg of p-MAA
 363 at different elution volumes.

364 3.2.3. Optimization of elution solvent

365 Finally, the optimum elution solvent for the extraction process was evaluated. Based on
 366 the literature, five solvents were selected to carry out this study: MeOH/H₂O (1 % FA)
 367 60/40 (v/v), MeOH (1% FA), MeOH/H₂O (1 % FA) 80/20 (v/v), MeOH/H₂O (2 % FA)
 368 80/20 (v/v) and pure MeOH. Figure 6 indicates that the least favorable results were

369 obtained with MeOH and MeOH (1% FA), while the best results were obtained with
 370 solvents containing a mixture of MeOH and H₂O. Comparing the other three elution, the
 371 solvent with the highest proportion of H₂O (MeOH/H₂O (1 % FA) 60/40 (v/v)) was
 372 excluded to optimize the sample preparation time, because the evaporation of a solvent
 373 with a higher proportion of H₂O requires more time and energy. Since similar results were
 374 observed with MeOH/H₂O (1 % FA) 80/20 (v/v) and MeOH/H₂O (2 % FA) 80/20 (v/v),
 375 the first solvent was selected because its lower proportion of acid may contribute to
 376 extending the useful life of the chromatographic column. Additionally, this choice
 377 reduces consumption of contaminant reagents, aligning with GSP practices.

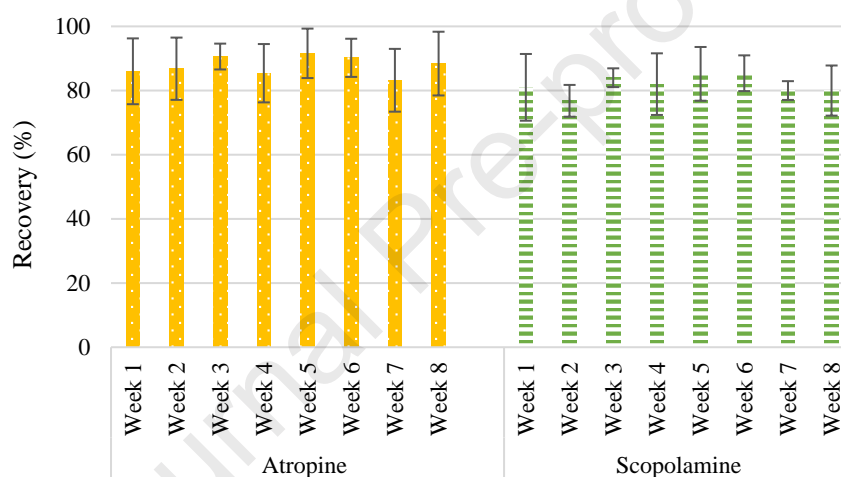


378
 379 **Figure 6.** Recoveries obtained for atropine and scopolamine using a honey sample diluted in H₂O
 380 (0.4:4, w/v) spiked with 10 ng/mL of both TAs after carrying out the SPE process with 25 mg of
 381 p-MAA using 4 mL of different elution solvents.

382 3.3. Reusability study and evaluation of the polymer-based SPE procedure as a 383 sustainable methodology

384 The reuse of solid sorbents is a fundamental task in the GAC. In SPE process, this
 385 parameter poses a challenge due to the possible decrease in the efficiency of the extraction
 386 step when cartridges are reused. In this sense, a study was carried out to demonstrate the

387 reusability of the synthesized polymer. Under the optimal polymer-based SPE conditions
 388 (see section 2.5), a cartridge packed with 25 mg of p-MAA was employed for forty
 389 successive extractions of honey samples. The recoveries from these studies are presented
 390 in Figure 7, with five extractions conducted each week ($n = 5$) over eight weeks. It was
 391 observed that the material could be reused at least forty times without any significant
 392 decrease in recovery, which is a positive advantage over the use of other conventional
 393 sorbents that cannot be reused as many times, making the process more economical and
 394 sustainable.



395 **Figure 7.** Recoveries obtained for atropine and scopolamine per week ($n = 5 \times 8$ weeks) to
 396 evaluate the reusability of the cartridge after carrying out the SPE process with 25 mg p-MAA
 397 under the optimized conditions (loading diluted honey sample in H_2O (0.4:4, w/v) spiked at 10
 398 ng/mL with a standard solution of both TAs and eluting with 4 mL of $MeOH/H_2O$ (1 % FA) 80/20
 399 (v/v)).

401 To assess if the methodology aligns with the principles of the GSP, the AGREEprep tool
 402 designed for the evaluation of analytical sample preparation greenness was applied. This
 403 metric tool evaluates the sample preparation stage following the ten principles of the GSP
 404 which are: 1) the sample preparation placement, 2) the use of hazardous materials and the
 405 sustainable, 3) the renewability and reusability materials, 4) the waste of the methods, 5)
 406 the size of the sample, 6) the sample throughput, 7) the integration and automation, 8) the

407 energy consumption, 9) the post-sample preparation analysis and 10) the operator's
 408 safety. As it is shown in Figure 8, according with this tool, the methodology developed is
 409 "green" highlighting aspects such as the use of sustainable and reusable materials, the
 410 relatively small sample size (0.4 g), high sample throughput (up to 36 samples per hour),
 411 and operator's safety, since only MeOH is used as a potential hazard for the analyst.
 412 However, the two principal aspects to improve were the sample preparation placement,
 413 as the GSP aims to encourage the *in-situ* analysis, and the post-sample preparation
 414 configuration for analysis since the use of MS/MS detectors (more energy-intensive) and
 415 chromatographic techniques significantly low the overall assessment of greenness.

| Criterion | Input | Justification for input | Weight | Score |
|--|---|---|--------|-------|
| Sample preparation placement | On site | Although the sample preparation is performed in the laboratory, it could be possible to perform on site because of the versatility and flexibility of the SPE procedure | 1 | 0.33 |
| Hazardous materials | 0.5 | 0.5 mL of MeOH per sample | 5 | 0.47 |
| Sustainability, renewability, and reusability of materials | > 75 % of reagents and materials are sustainable or renewable | Water is the solvents most used in this methodology what implies more than the 75 % of sustainable and renewable materials. SPE cartridges are not sustainable, but they can be used several times (more than 40 times per cartridge) | 2 | 0.75 |
| Waste | 0.9 | 0.00625 g of p-MAA (each cartridge can be reused 40 times: 0.025 g/40 = 0.00625 g), 0.5 mL of MeOH and 0.4 g of sample | 4 | 0.65 |
| Size economy of the sample | 0.4 | Amount of honey sample (g) used | 2 | 0.80 |
| Sample throughput | 36 | 10 min per polymeric-based extraction procedure and the possibility of carry out 6 samples at the same time, so 36 samples can be extracted in one hour | 3 | 0.84 |
| Integration and automation | 2 steps, manual system | SPE extraction and evaporation of the extract | 2 | 0.50 |
| Energy consumption | 81.6 Wh per sample | SPE extraction (245 W) for 10 minutes and evaporation of the sample (245 W) for 10 minutes | 4 | 0.47 |
| Post-sample preparation configuration for analysis | Liquid chromatography | HPLC-QqQ-MS/MS | 2 | 0.25 |
| Operator's safety | 1 hazard | Used of MeOH | 3 | 0.75 |



416
 417 **Figure 8.** AGREEprep test for the polymer-based SPE-HPLC-MS/MS proposed.

418 As can be seen in Figure 8, the score obtained for our procedure was 0.59 (greater than
 419 0.5), so it is considered a green method of analysis (green color in the middle of the-
 420 like pictogram).

421 3.4. Method validation

422 Two samples (one monofloral honey and one multifloral honey) were chosen for the
 423 validation of the proposed methodology to evaluate two types of honey samples in this

424 work. Table 3 shows the linearity, matrix-matched calibration curves, MDL, MQL and
 425 ME of the method for each analyte (atropine and scopolamine).

426 **Table 3.** Linearity, matrix-matched calibration, limits of detection and quantification and matrix
 427 effects of the polymer-based SPE-HPLC-MS/MS procedure in diluted honey samples.

| Analyte | Sample | Linearity (ng/g) | Matrix-matched calibration (R^2) | MDL ^a (ng/g) | MQL ^b (ng/g) | ME ^c (%) |
|-------------|-------------------------|------------------|--|-------------------------|-------------------------|---------------------|
| Atropine | H-3 (Multifloral honey) | 0.625 – 400 | $y = 1.5 \times 10^5 x - 2 \times 10^4$ (0.991) | 0.19 | 0.625 | 118 |
| | H-1 (Monofloral honey) | 0.625 – 400 | $y = 1.3 \times 10^5 x - 1 \times 10^4$ (0.995) | 0.19 | 0.625 | 100 |
| Scopolamine | H-3 (Multifloral honey) | 1.875 – 400 | $y = 4.9 \times 10^4 x - 3.9 \times 10^4$ (0.991) | 0.56 | 1.875 | 106 |
| | H-1 (Monofloral honey) | 1.875 – 400 | $y = 3.6 \times 10^4 x - 1.1 \times 10^4$ (0.996) | 0.56 | 1.875 | 81 |

428 ^aMDL: method detection limit. ^bMQL: method quantification limit. ^cME: matrix effect = (slope matrix-
 429 matched/slope solvent-based) \times 100

430 The linearity of the extraction procedure was evaluated between 0.625 and 400 ng/g in
 431 case of atropine and 1.875 to 400 ng/g in case of scopolamine. The matrix-matched
 432 calibration curves showed good linear regression with R^2 up to 0.991 in both cases.
 433 Regarding the ME for the atropine, it was obtained a 118 % for the multifloral honey and
 434 100 % for the monofloral, while for scopolamine, the ME was 106 % for the multifloral
 435 honey and 81% for the monofloral honey. Therefore, as the results obtained for both
 436 samples and analytes did not exceed the \pm 20 % marked by the validation guide, it is not
 437 necessary to consider the ME to quantify the target analytes in the honey samples, so
 438 external standard calibration curves could be used which simplifies the procedure of
 439 sample quantification. The proposed method shows MQL of 0.625 and 1.875 ng/g for
 440 atropine and scopolamine, respectively, and MDL of 0.19 and 0.56 ng/g for atropine and
 441 scopolamine, respectively. The selectivity of the method was evaluated verifying that the

442 retention time of the analytes in the sample extracts corresponds to the time of the
 443 standard in the matrix-matched calibration. In addition, it was checked that the ion
 444 transition ratios in contaminated samples did not deviate more than 30 % (relative
 445 abundance) in comparison with the spiked samples as shown in Figure S1.

446 The accuracy and the precision of the method were evaluated at three concentration levels
 447 with the two blank honey samples mentioned before. The results, as shown in Table 4,
 448 indicate good accuracy at all the concentration levels, with recovery percentages between
 449 86 and 92 % (multifloral honey) and between 89 and 95 % (monofloral honey) for the
 450 atropine and 71 and 85 % (multifloral honey) and between 72 and 85 % (monofloral
 451 honey) for the scopolamine. Additionally, precision also showed satisfactory results since
 452 there were obtained $RSD \leq 6\%$ for atropine and scopolamine for the intra-day precision
 453 and $\leq 3\%$ for atropine and scopolamine for the inter-day precision.

454 **Table 4.** Accuracy and precision of the polymer-based SPE-HPLC-MS/MS procedure in diluted
 455 honey samples.

| Analyte | Sample | Spiked level (ng/g) | Accuracy (recovery % \pm SD) | Intra-day precision (% RSD) | Inter-day precision (% RSD) |
|-------------|----------------------------|---------------------|--------------------------------|-----------------------------|-----------------------------|
| Atropine | H-3 (Multifloral honey) | 0.625 ^a | 92 \pm 2 | 3 | 2 |
| | | 50 ^b | 87 \pm 1 | 4 | 1 |
| | | 400 ^c | 86 \pm 1 | 5 | 1 |
| | H-1 (Monofloral honey) | 0.625 ^a | 91 \pm 1 | 4 | 1 |
| | | 50 ^b | 89 \pm 2 | 6 | 3 |
| | | 400 ^c | 95 \pm 4 | 3 | 2 |
| Scopolamine | H-3 (Multifloral honey) | 1.875 ^a | 87 \pm 1 | 4 | 1 |
| | | 50 ^b | 86 \pm 1 | 5 | 1 |
| | | 400 ^c | 71 \pm 1 | 3 | 1 |
| | H-1 (Monofloral honey) | 1.875 ^a | 72 \pm 2 | 4 | 1 |
| | | 50 ^b | 82 \pm 3 | 4 | 2 |
| | | 400 ^c | 85 \pm 2 | 3 | 2 |

456 Recovery: intra-day precision: six replicate extracts (n = 6) analyzed on the same day of a diluted honey
 457 sample (multifloral and monofloral) spiked with the analytes at a known concentration level; Inter-day
 458 precision: three replicates extract of a diluted honey sample (multifloral and monofloral) analyzed
 459 throughout three different days (n = 9) and spiked with the analytes at a known concentration level. ^a Low
 460 spiked level (0.625 ng/g for atropine and 1.875 ng/g for scopolamine); ^b Medium spiked level (50 ng/g); ^c
 461 High spiked level (400 ng/g).

3.5. Comparison with other methodologies

462
463 Only five works focused on TAs analysis in honey have been currently published (Table
464 5). Regarding the extraction procedure, Casado et al. (2024) analyzed atropine and
465 scopolamine (besides twenty-one pyrrolizidine alkaloids, PAs) in seven honey samples
466 using a miniaturized μ -SPEed® protocol with commercial polymeric cartridges (PS-
467 DVB). The same alkaloids were analyzed by Kowalczyk et al. (2022) in twenty-nine
468 honey samples, who developed an analytical procedure based on mixed-mode cation
469 exchange SPE. In both works, a dissolution of the sample in acidic medium (sulfuric acid)
470 was need, previously to the purification step. Romera-Torres et al. (2020) analyzed nine
471 TAs in nineteen honey samples by performing a first solid-liquid extraction (SLE) with
472 MeOH/H₂O/FA (75/25/0.4, v/v/v), followed by a clean-up step with graphitized black
473 carbon and magnesium sulphate. Thomson et al. (2020) used a protocol based on a SLE
474 with ACN for the determination of atropine and scopolamine in twenty-three honey
475 samples. Finally, Martinello et al. (2017) conducted a study to determine nine PAs,
476 atropine and scopolamine in fourteen commercial honey samples using a QuEChERS
477 methodology. As can be see, in most of this works prior to the purification step, reagents
478 that are not environmentally friendly, such us the sulfuric acid, MeOH or ACN are used
479 (Table 5). On the other hand, in the work of Thomson et al. (2020) a purification step was
480 not considered, which could be hazardous for the chromatographic column. In addition,
481 precision also showed satisfactory results since there were obtained $RSD \leq 6\%$ for
482 atropine and scopolamine for the intra-day precision and $\leq 3\%$ for atropine and
483 scopolamine for the inter-day precision. In our work, we introduced a polymer-based SPE
484 to remove interfering compounds and to extend the column lifetime. In addition, before
485 the SPE step, the honey sample was only diluted with H₂O, without the use of organic

486 solvents and acid conditions. One notable advantage of our method is the potential for
487 material reuse, contributing to its sustainability.

488 Regarding the validation parameters (Table 5), it can be concluded that the MDL and
489 MQL obtained in this work are similar to those reported by previous studies, except the
490 MQL of Romera-Torres et al. (2020) which was notably high (20 ng/g). On the other
491 hand, our methodology has the advantage that ME was negligible, whereas in other
492 studies, significant negative or positive ME was found.

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493 **Table 5.** Comparison of proposed methodology with other approaches for TAs analysis in honey samples.

| Sample preparation and analysis | Analyte | Accuracy (Recovery, %) | Repeatability (RSD, %) | Reproducibility (RSD, %) | MDL (ng/g) | MQL (ng/g) | ME (%) | Ref. |
|---|-----------------|------------------------|------------------------|--------------------------|------------|------------|-----------|-----------|
| 10 g of honey in 20 mL H ₂ SO ₄ (0.05 M) + 1 g zinc dust SPE (mixed-mode cation exchange cartridges) LC-MS | AT ^a | 88.6 – 102.2 | < 10.4 | < 10.3 | 0.11 | 0.36 | 127 | [8] |
| | SC ^b | 83.9 – 102.5 | < 9.4 | < 9.4 | 0.15 | 0.49 | 105 | |
| 5 g of honey + 10 mL sodium acetate solution + 10 mL ACN LLE HILIC-MS/MS | AT ^a | 86.9 – 102.7 | < 5.0 | < 4.2 | 0.002 | 0.01 | - | [9] |
| | SC ^b | 88.7 – 106.1 | < 6.2 | < 5.0 | 0.003 | 0.01 | - | |
| 0.5 g of honey in 2.5 mL H ₂ SO ₄ (0.05 M) μSPEed® (PS/DVB) UHPLC-MS/MS | AT ^a | 89 – 97 | < 10 | < 15 | 0.3 | 1.0 | 97 | [23] |
| | SC ^b | 81 – 89 | < 8 | < 15 | 0.3 | 1.0 | 98 | |
| 1.5 g of honey in 10 mL H ₂ SO ₄ (0.1 M) + 0.5 g zinc dust. QuEChERS (4.9 g MgSO ₄ + 1 g trisodium citrate dehydrate + 0.5 g disodium hydrogen citrate sesquihydrate + 1 g NaCl + 150 mg PSA) LC-HRMS | AT ^a | 100.9 – 103.7 | < 2.7 | < 3.5 | 0.1 | 0.5 | 105 | [24] |
| | SC ^b | 96 – 108.6 | < 15.1 | < 15.6 | 0.2 | 0.5 | 102 | |
| 2.5 g of honey in 10 mL MeOH/H ₂ O/FA (75/25/0.4, v/v/v) QuEChERS (0.3 g MgSO ₄ + 50 mg GBC) LC-HRMS | AT ^a | 85 – 103 | < 8.0 | < 18.1 | - | 20 | 63 | [25] |
| | SC ^b | 116 – 120 | < 8.3 | < 19.7 | - | 20 | 51 | |
| 0.4 g of honey + 4 mL of H ₂ O Polymeric-based SPE (homemade cartridges) HPLC-MS/MS | AT ^a | 86 – 95 | < 6 | < 3 | 0.19 | 0.625 | 100 – 118 | This work |
| | SC ^b | 71 – 87 | < 5 | < 2 | 0.56 | 1.875 | 81 – 106 | |

494 ^a AT: atropine; ^b SC: scopolamine

495 **3.6. Real samples application**

496 To demonstrate the applicability of the developed and validated method, fifteen honey
 497 sample (multifloral and monofloral) were analyzed. Each sample was extracted in
 498 triplicate, and the extract was injected three times in the HPLC-MS/MS. The target TAs
 499 were quantified using the matrix-matched calibrate curves.

500 Table 6 shows the results of the analyzed samples expressed in ng of analyte (atropine or
 501 scopolamine) per g of honey.

502 **Table 6.** Atropine and scopolamine content in different honey samples analyzed with the
 503 polymer-based SPE-HPLC-MS/MS procedure.

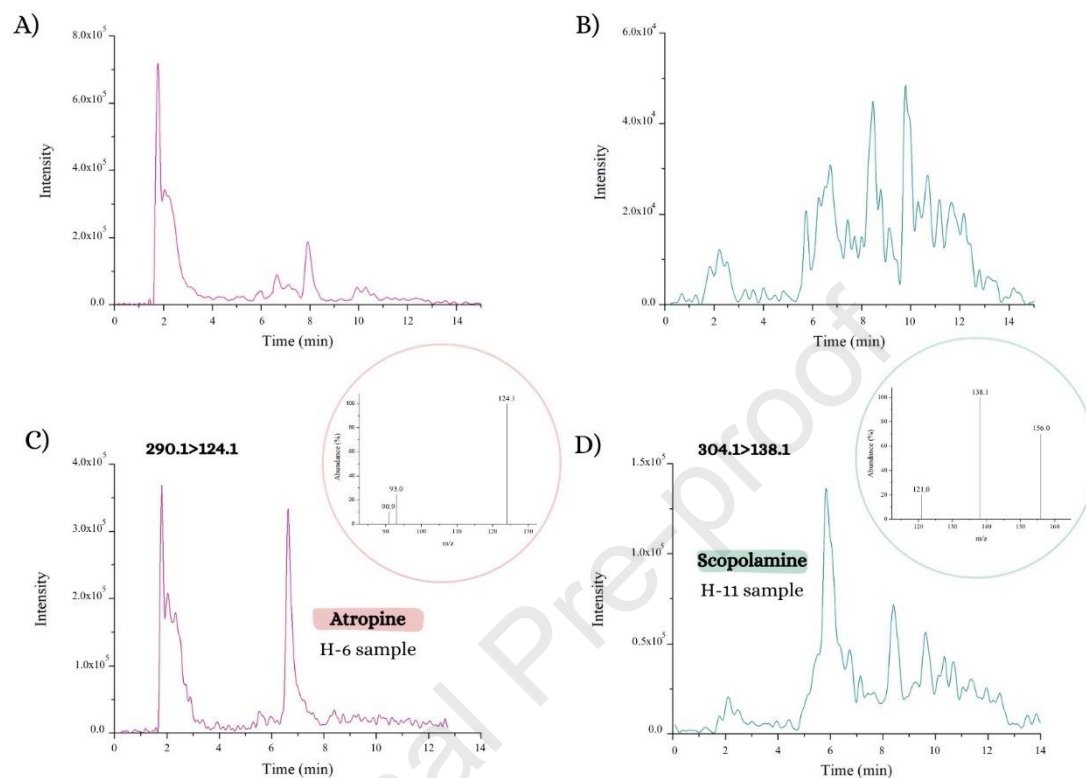
| Sample ^a | Atropine (ng/g ± SD) | Scopolamine (ng/g ± SD) | Total of TAs ^b (ng/g ± SD) |
|---------------------|----------------------|-------------------------|---------------------------------------|
| H-1 | ND | ND | - |
| H-2 | < MQL | ND | < MQL |
| H-3 | ND | ND | - |
| H-4 | 3.24 ± 0.01 | ND | 3.24 ± 0.01 |
| H-5 | < MQL | ND | < MQL |
| H-6 | 3.7 ± 0.3 | < MQL | 3.7 ± 0.3 |
| H-7 | 1.4 ± 0.2 | ND | 1.4 ± 0.2 |
| H-8 | < MQL | 4 ± 1 | 4 ± 1 |
| H-9 | < MQL | ND | < MQL |
| H-10 | < MQL | < MQL | < MQL |
| H-11 | < MQL | < MQL | < MQL |
| H-12 | 1.7 ± 0.4 | 5.53 ± 0.09 | 7.2 ± 0.5 |
| H-13 | < MQL | ND | < MQL |
| H-14 | < MQL | < MQL | < MQL |
| H-15 | < MQL | < MQL | < MQL |

504 ^a Each sample was extracted in triplicate and the extract was injected three times in the HPLC-MS/MS. ^b
 505 Sum of atropine and scopolamine.

506

507 As can be seen, only two samples (13.3 % of the total) did not present atropine and
 508 scopolamine and eight samples (53.3 %) presented at least one of the two target analytes
 509 below the MQL. The other five remaining samples (33.3 %) could be quantified since
 510 they exceeded the MQL. Figure 9 shows the EIC for atropine and scopolamine in a blank

511 and contaminated sample, one with atropine (Figure 9c) and another with scopolamine
 512 (Figure 9d).



513

514 **Figure 9.** **A)** Extracted ion chromatograms of atropine in a blank sample. **B)** Extracted ion
 515 chromatograms of scopolamine in a blank sample. **C)** Extracted ion chromatograms and mass
 516 spectrum of atropine in a contaminated sample. **D)** Extracted ion chromatograms and mass
 517 spectrum of scopolamine in a contaminated sample.

518 H-4 and H-7 samples presented contamination with atropine at 3.24 ± 0.01 and 1.4 ± 0.2
 519 ng/g respectively. In H-8 sample contamination with scopolamine was found at a
 520 concentration of 4 ± 1 ng/g. H-6 sample was contaminated with 3.7 ± 0.3 ng/g of atropine,
 521 whereas scopolamine was under the MQL. Finally, one sample showed contamination
 522 with the both analytes, H-12, that presented a total of 7.2 ± 0.5 ng/g of TAs (1.7 ± 0.4 and
 523 5.53 ± 0.09 ng/g of atropine and scopolamine respectively). All the positive honeys
 524 quantified were of the multifloral type, as expected. This honey type is obtained by bees

525 that pollinates a variety of different flowers, reflecting the diverse flora present in the
526 bee's foraging area. Consequently, the potential contamination due to TA-producing
527 plants may be higher in this kind of honey. Regarding the five contaminated samples
528 which exceeded the MQL, the 60 % of them were not commercial (honey directly
529 collected from honeycombs in small family farms), whereas the other 40 % were
530 commercial products. In other studies, concentrations of TAs (atropine and scopolamine)
531 were found in a range between 0.012 and 27 ng/g. Martinello et al. (2017), observed that
532 nine of the samples analyzed showed atropine levels ranging from 1.4 to 3.8 ng/g, but
533 none of the samples were contaminated with scopolamine. Casado et al. (2024) found
534 atropine in all the honey samples analyzed (3.7-18.6 ng/g) and only one sample with
535 scopolamine. On the other hand, Romera-Torres et al. (2020) found only one sample
536 contaminated with 27 ng/g of scopolamine, while atropine was not detected in any of the
537 samples. Thompson et al. (2020) observed that one sample was contaminated with both
538 TAs at a concentration of 0.012 ng/g for both analytes. Finally, Kowalczyk et al. (2022)
539 did not find any TAs in the samples analyzed.

540 There is no regulation that established the maximum limits for TAs in honey, but the
541 European Food and Safety Authority (EFSA) established an acute reference dose (ARfD)
542 for the sum of atropine and scopolamine of 0.016 µg/kg of body weight (b.w.). Assuming
543 a consumption of 1 tablespoon (21 g) per day of the most contaminated honey analysed
544 (H-12), the amount of TAs ingested would be of 0.15 µg. Considering a 60 kg person the
545 maximum amount would be 0.96 µg, so the quantity ingested would be 6.4 times lower
546 than the ARfD limit, which indicates that the risk of consumption of this type of products
547 is relatively low. However, for a one-year-old baby (around 10 kg), that intake can be
548 concerning. In that respect, it is important to develop analytical methods to identify this

549 type of toxins in foods and to carry our toxicological studies to ensure the safety of the
550 most vulnerable consumers (e.g., children).

551 **4. CONCLUSIONS**

552 In this work, two homopolymers (4-p-VP and p-MAA) were synthesized for their
553 application as SPE sorbents for the extraction of atropine and scopolamine in honey
554 samples. While the p-4-VP did not yield good extraction efficiency, the p-MAA provided
555 good recovery percentages using only 25 mg of the synthesized material. The green
556 methodology developed, evidenced by the good reusability of the material and the low
557 use of hazardous reagents, was successfully validated and applied to the quantification of
558 TAs in fifteen honeys by HPLC-MS/MS. Contamination of atropine was found in thirteen
559 samples and scopolamine in seven samples. The highest concentration of TAs was found
560 in a multifloral honey with a sum of both TAs of 7.23 ng/g. These results confirm that
561 analytical data should be collected on occurrence of TAs in honey to estimate the dietary
562 exposure of consumers and to perform a risk assessment by the safety authorities.

563

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566 Writing – Review & Editing. **Judith Gañán:** Methodology, Data curation, Writing –
567 Review & Editing. **Sonia Morante-Zarcero:** Methodology, Data curation, Writing –
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579 reported in this paper.

580

581

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HIGHLIGHTS

- Quick synthesis of homopolymers (p-MAA, p-4-VP) by precipitation polymerization.
- Miniaturized polymeric based solid-phase extraction for atropine and scopolamine.
- Application to fifteen real honey samples for determination of tropane alkaloids.
- Reusability of the material more than forty times.
- Polymeric-based SPE extraction successfully validated without matrix effect.

Declaration of interests

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

The authors declare the following financial interests/personal relationships which may be considered as potential competing interests:

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